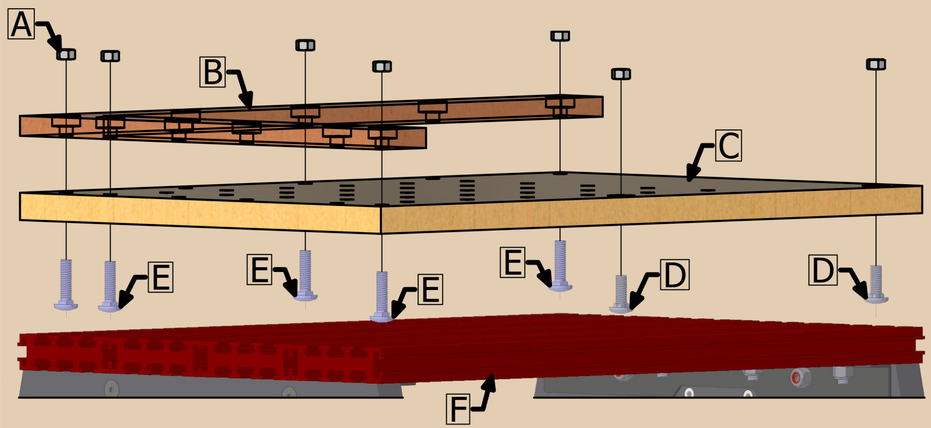
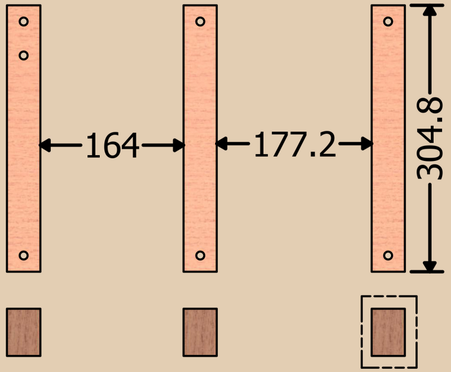
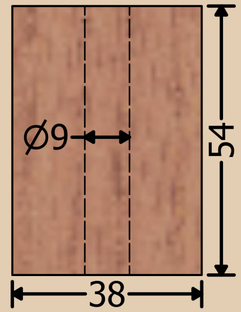
Spoilerboard Assemblies

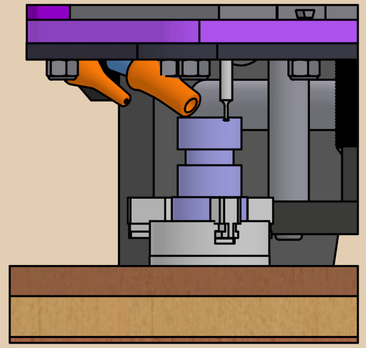


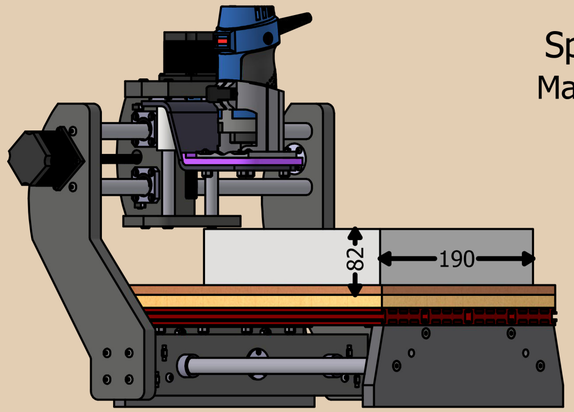
-	Part
A	1/4-20 Nut [7]
B	Fence
C	Spoilerboard
D	Carriage Bolt 16mm
E	Carriage Bolt 28mm
F	Table

Risers [G]



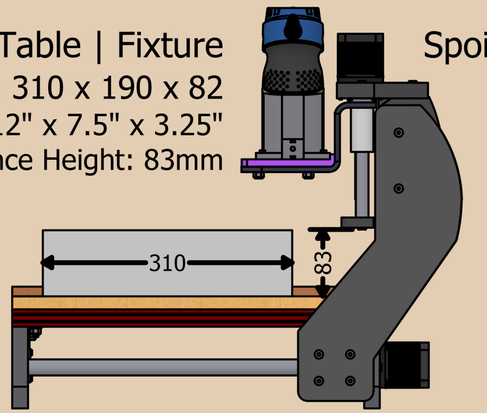






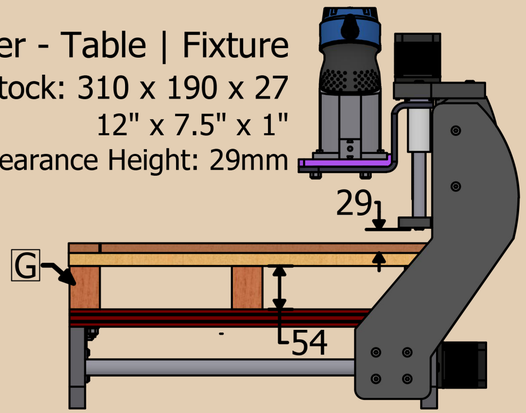
Spoiler - Table | Fixture

Max Stock: 310 x 190 x 82
12" x 7.5" x 3.25"
Clearance Height: 83mm

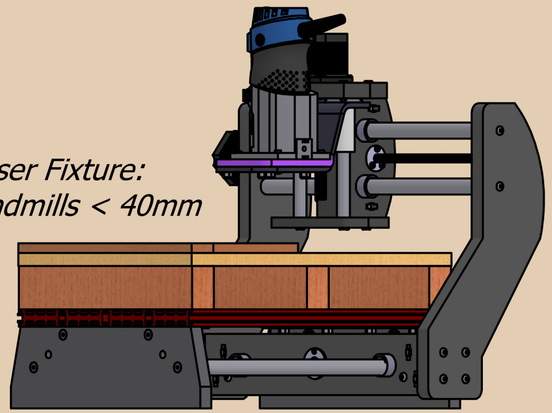


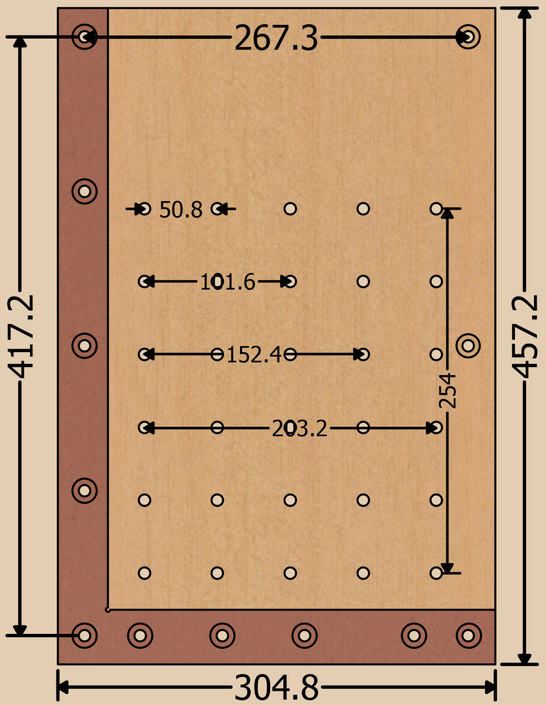
Spoiler - Riser - Table | Fixture

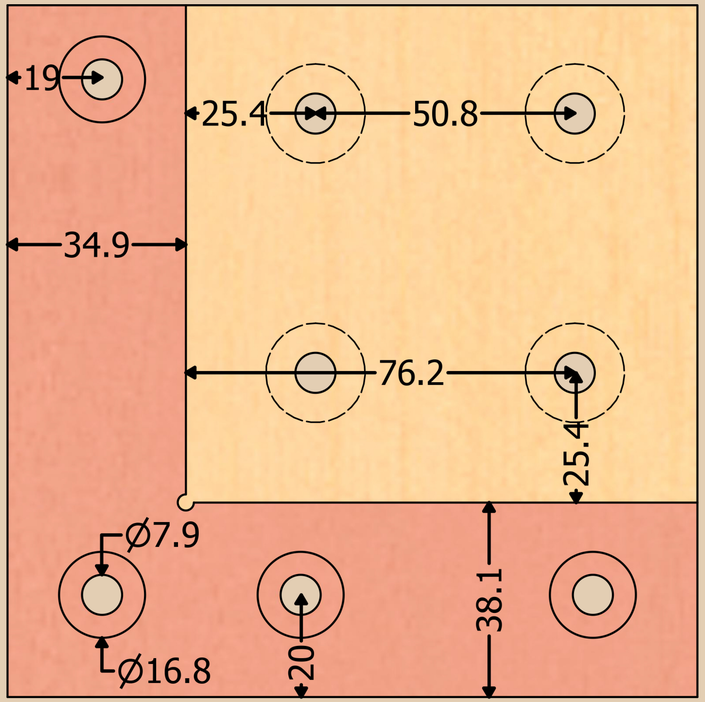
Max Stock: 310 x 190 x 27
12" x 7.5" x 1"
Clearance Height: 29mm



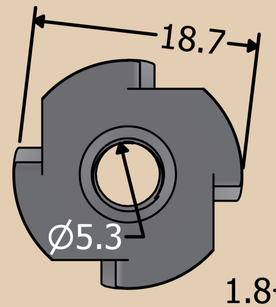
Riser Fixture:
Endmills < 40mm

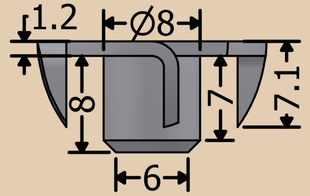


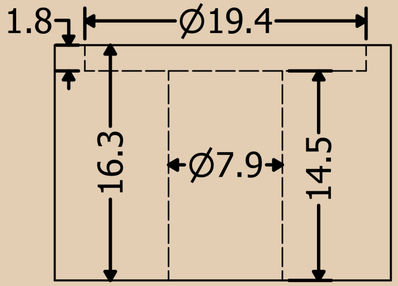


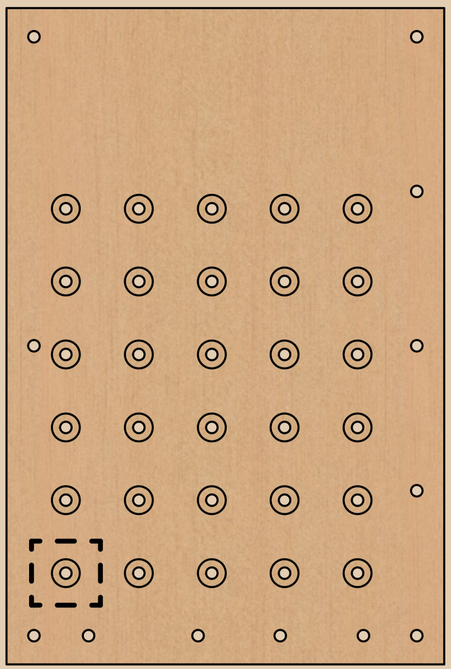


[30] 1/4-20 Threaded Insert









Drawn By: Andrew Reichenbach